# ATMOSPHERIC FOAM CONCENTRATE STORAGE TANK



## **TECHNICAL DATA**

STORAGE CAPACITY	150 to 17500 Ltrs.
MATERIAL OF CONSTRUCTION	Stainless Steel (304 or 316)
EXPANSION DOME	2% of total tank capacity
FINISH	Red RAL 3001 or Yellow
ORDERING INFORMATION	Specify Tank capacity, Material of construction of tank. Optional: Accessories.



Atmospheric foam concentrate storage tank is used with Inline Foam Inductor, Balance Pressure Foam Proportioner and Inline Balance Pressure Foam Proportioning system. Refer to data-sheets of these devices for equipment operational and installation guidelines.

#### DESCRIPTION

The atmospheric foam concentrate storage tank is manufactured in stainless steel material. The tank is provided with an expansion dome with a volume not less than 2% of the total capacity of the tank. All the tanks must be kept filled upto the level of half way of expansion dome. A sediment sump is provided at the bottom of the concentrate tank. The tank is provided with an inlet, an outlet, a drain connection and a fill connection. The horizontal tanks are supported by two saddles/legs welded to the tank and drilled for anchoring. Tank is provided with lifting lugs, designed to lift empty tanks. The tank has flat ends but can be provided with dished ends if needed.

When using AFFF or AR-AFFF type foam concentrates in the storage tank, it is recommended that a thin layer (approximately 6mm) of a quality mineral oil be placed on the surface of the foam concentrate after filling the tank with the correct quantity. This alleviates the problem associated with evaporation of the foam concentrate. The foam concentrate should be inspected periodically following any of these standards: NFPA 11, EN 13565-2, or other relevant standards. For tanks containing mineral oil, special tools should be used during annual sampling exercise to make sure no oil is taken with the foam. Stainless steel pipes need to be used for all interconnecting piping to the tank, especially with HD AFFF/AR-AFFF types of foam concentrates.



#### **INSTALLATION**

- If the tank has been received in a satisfactory condition, place the tank in the desired level location and anchor to the ground. The tank should be lifted with the use of lifting lugs only.
- If possible, leave an area around the tank free from any walls, and obstacles, etc.
- All interconnecting piping must be self-supported firmly to prevent stress on the tank.
- Preferably the tank should be installed under a shed. If not, care should be taken than the ambient temperature of the environment does not go above 50 Deg Celsius. for long durations.

### Reference Catalogues:

Inline Foam Inductors: HD 187
Inline Balance Pressure Proportioners: HD 298
Foam Concentrate By-Pass Valve: HD 186
Skid Mounted Balance Foam Proportioning System:
HD 190

The tank is provided with following as standard supply:

- 1. Fill connection with expansion dome.
- 2. Drain connection at bottom.
- 3. Flanged suction connection at the bottom of tank.
- 4. Flanged return connection at the bottom or at the top of tank.
- 5. Site Gauge
- 6. Air Vent
- 7. Lifting Lugs

## **Optional Supply:**

- 1. Pressure Vaccum Vent
- 2. Ladder
- 3. Level Switch
- 4. Custom connections and interconnecting piping



## LIMITED WARRANTY

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The equipment presented in this bulletin is to be installed in accordance with the latest publication standards of NFPA or other similar organisations and also with the provision of government codes or ordinances wherever applicable.

The information provided by us is to the best of our knowledge and belief, and consist of general guidelines only. Site handling and installation control is not in our scope. Hence we give no guarantee for result and take no liability for damages, loss or penalties whatsoever, resulting from our suggestion, information, recommendation or damages due to our product.

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D-6/2, ROAD NO. 34, WAGLE INDUSTRIAL ESTATE, THANE 400 604, INDIA.